

# TECHNICAL DATA TYPE CMD OIL-IMMERSED ON-LOAD TAP CHANGER

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SHANGHAI HUAMING POWER EQUIPMENT CO., LTD.

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# 1. General

Type CMD on-load tap changer (herein referred as tap changer) is of combined structure, applicable to oil-immersed voltage regulating transformers. The tap changer is composed by diverter switch and tap selector, which is an intank structure mounted inside the transformer. Diverter switch is in a separate oil compartment. Tap selector is in the same oil as the windings in transformer tank . Tap changer is to be mounted on transformer tank top by means of bell type mounting through a top flange. Tap changer is operated by a motor drive unit. Tap changer and motor drive unit are connected by an upper gearbox, driving shaft and a bevel gear box. Tap changer provides both local and remote operation modes.

Three-phase Y-connection tap changer is applicable to neutral point, three units of single phase tap changers can be used for any selectable wingding connections for a three phase transformer. Its basic connection diagram is shown in Fig. 1 below.



Fig.1 Basic Connection Diagram of Tap Winding

# **2. Technical specifications**

Type CMD on-load tap changer complies with IEC 60214-1:2003 standard. Tap changer technical specifications are listed in Table 1 below.

Item	Type CMDIII CMDI											
1		Max. rated	through current (A)	400	600	1000	400	600	1000	1600	2400	
2		Rated	frequency (Hz)				50 c	or 60				
3		C	onnection	3-phas for ne	e Y-con utral poi	nection nt only	Sin	gle-phas windi	se for any selectable ing connection			
4		Max. rate	d step voltage (V)	33	00	4000	33	00		4000		
5		Rated	step capacity	1500	1600	3000	1500	1600	3000	4400	5600	
6	Sh	nort-circuit	Thermal (3s)	6	8	12	6	8	12	24	24	
0	curre	ent test (kA)	Dynamic (peak)	15	20	30	15	20	30	60	60	
7		Max. op	erating positions	14 with	out char	nge-ove	ge-over selector; 27 with change-over sele					
	earth	The e	highest voltage for equipment (kV)	72.5		12	126		170		252	
8	ition to	Rated withstand	separate source AC voltage (kV/50Hz,1min)	14	140 23		0		325	460		
	Insula	Rate withstand	d lightning impulse d voltage (kV,1.2/50µs)	350 550			50 750		750	10	50	
9		Та	p selector	Categorized into B, C, D, DE four sizes								
10		Ме	chanical life	Not less than 1,500,000 operations								
11		Ele	ectrical life		1	Not less	than 20	0,000 op	perations	3		
			Service pressure				0.03	MPa				
			Leakage test		No l	eakage	under 0.	08 MPa	for 24 h	ours		
12	Oil c of div	ompartment verter switch	Over pressure protection		Rı	upture di	sc burst	s at 300	±20% K	Pa		
			Protective relay		Set oil flow speed or 1.2m/s				:10% (≤6 00A)	600A)		
13		Mot	or drive unit			ę	SHM-III	or CMA	7			
14		On	line oil filter	ZXJY-1/ ZXJY-2/ ZXJY-3 according to requirement (Necessary when max. rated through current is 1000A and above or OLTC used for industrial applications)							nt A and	

#### Table 1 Type CMD Series of On-Load Tap Changer Technical Specification

# **3. Type explanation**

## 3.1. Type designation

Due to the different combinations of no. of phases, maximum rated through current, the highest voltage for equipment, tap selector size and connections, type CMD comes with various models. Hence, the type designation shall provide all the above technical parameter and below is its detailed explanation.



Fig. 2 Tap Changer Type Designation

#### 3.2. Tap selector basic connection method

Because of voltage regulation range difference and winding connection variations, tap selector has a number of different specifications. Tap selector specification is decided by no. of inherent contacts, no. of operating positions, no. of mid positions and type of change-over selector. Please refer to Fig. 3. for indications of different tap selector parameters.







Fig. 4 Tap Selector Basic Connection diagram

### 3.3. Tap selector basic connection diagram

Different transformer tapping corresponds to different tap selector basic connection diagrams. Fig. 4 shows common basic connection diagrams. Special requirement can also be specially designed.

# 4. Terms and definitions

#### 4.1. Through-current

Rated through current  $I_{\rm U}$ :

The current flows through an on-load tap changer toward the external circuit, which can transferring from one tap to the other at the relevant rated step voltage and which can be carried continuously while meeting the requirement.

#### Maximum rated through-current Ium:

The highest rated through-current for which the tap changer is designed for and which forms the basis for all current related tests.

## 4.2. Step voltage

Rated step voltage U<sub>i</sub>:

For each value of rated through current, the highest permissible voltage between terminals which are intended to be connected to successive taps of the transformer.

#### Maximum rated step voltage U<sub>im</sub>:

The highest value of the rated step voltage for which the tap changer is designed. The maximum rated step voltage for type CMD OLTC is 4kV.

## 4.3. Step capacity

Step capacity is the product of step voltage and load current, that is  $P_s=U_i$ . Rated step capacity is the maximum permissible step capacity for the tap changer under continuous working condition, that is  $P_{stN}=I_u \times U_i$ . For a certain range of load, its rated step capacity can be represented by the range curve shown in Fig. 5. This range is defined by the maximum rated through-current on the horizontal axis and maximum permissible step voltage on the vertical axis. Loads within the defined curve are the rated values of the tap changer.



Fig. 5 Rated Step Capacity of Type CMD OLTC

## 4.4. Breaking capacity

According to stipulations of IEC60214-1, tap changer shall be able to break two times of maximum rated throughcurrent and its relevant step voltage for 40 operations. Breaking capacity of type CMD OLTC is  $P_{st.max}=2P_{StN} \approx 2I_{um} \times U_{StN}$ Where,

P<sub>stN</sub>: rated step capacity

 $I_{um}$ : the maximum rated through-current  $U_{SIN}$ : relevant rated step voltage

## 4.5. Electrical life of arcing contact

The electrical life of type CMD OLTC relates to the current it breaks. Hence the electrical life can be estimated by its relative load. However, as the actual wear of the arcing contact is also subject to various factors during field operation, such as the contact material, transition resistors matching, etc, only the approximate value of electrical life can be given ( as the shadow area in Fig. 6)

n: Number of operation

- Iu: rated through-current
- $I_{\mbox{\scriptsize um}}$  : the maximum rated through-current



Fig.6 Estimated Mean Contact Life under Average Load Conditions

## 4.6. Short-circuit current test

According to IEC 60214-1: 2003, all contacts continuously carrying the current shall be able to withstand 2s (±10%) short circuit test current without melting, deformation or mechanical damage. Meanwhile the starting peak current value shall be 2.5 (±5%) times of the root means square value of rated short circuit test current. Refer the short circuit test current values to Table 1. Type CMD Series On-Load Tap Changer Technical Specification.

## 4.7. Service condition of tap changer

4.7.1. Service temperature range of tap changer in oil is  $-25^{\circ}C \sim +100^{\circ}C$ 

- 4.7.2. Service ambient air temperature range of tap changer is  $-25^{\circ}C \sim +40^{\circ}C$
- 4.7.3. Perpendicular deflection between ground and tap changer after being mounted on transformer shall be less than 2%.
- 4.7.4. There shall be no serious dust, explosive gas or corrosive gas on service site

Remark: Please contact us if special application required.

### 4.8. Internal insulation level of tap changer

The internal insulation level of type CMD tap changer is categorized into B, C, D, DE four sizes. Refer the internal insulation level to table 2. Basic connection diagram and insulation distance mark is shown in Fig. 7. Internal insulation must be checked when selecting the proper tap changer whether it's qualified for the voltage withstand requirement.

De	signation	Tap selec	tor size B	Tap selec	tor size C	Tap selec	tor size D	Tap select	or size DE
code		1.2/50µs	50Hz 1min	1.2/50µs	50Hz 1min	1.2/50µs	50Hz 1min	1.2/50µs	50Hz 1min
а		265	50	365	82	490	105	550	120
b		265	50	350	82	490	146	550	160
- 0	I≤600A	90	20	90	20	90	20	90	20
au	I≥1000A	130	20	130	20	130	20	130	20
	a1	150	30	150	30	150	30	150	30
c1		500	145	550	180	590	225	660	230
c2		500	145	550	195	590	225	660	250

#### Table 3 Tap Changer Internal Insulation Level

(unit: kV)

Note:

When a0 represents insulation of spark gap, its insulation is 1.2/50µs, 90kV, 100% responsive; When a0 represents insulation of zinc oxide varistor, its insulation is 1.2/50µs, 90~130kV, 130kV is 100% responsive.





a: between start and end of a fine tap winding; also between start and end of coarse tap winding;

b: between any tapping of different fine tap windings, or between ends of different coarse windings;

a0: between selected and preselected of the diverter switch tapping;

Coarse/Fine Regulation

a1: between any selected and preselected taps of the tap selector

b

c1: between the start of coarse tap winding and the current take-off terminal for the same phase;

c2: between start contacts (-)of coarse winding for different phases.

#### Fig. 7 Basic Connection Diagram and Insulation Distance Mark

Spark Protection Gap ( I≤600A) Zinc Oxide Varistor ( I≥1000A)

### 4.9. Tap changer insulation level to earth

Tap changer insulation level is the insulation between tap changer live part and grounding part. It is determined by dielectric tests according to IEC-60214-1-2003. The requirement correlates to the transformer tap winding location, regulation range & regulation method, winding connection & arrangement and rated voltage of transformer winding. It's decided by the insulation to earth of transformer tap winding.

The highest voltage for equipment $U_m(kV)$	Rated separate source AC withstand voltage(kV/50Hz,1min)	Rated lightning impulse withstand voltage (1.2/50µs)
72.5	140	350
126	230	550
170	325	750
252	460	1050

#### Table 3 Tap Changer Insulation Level to Earth

(unit: kV)

#### 4.10. Tap changer mounting method

CMD tap changer is mounted to transformer tank top by a head flange. Hence, a mounting flange shall be provided by transformer producer, the dimension of which shall refer to the drawing of Appendix 34. Type CMD tap changer is only applicable to bell type mounting. The supporting flange of the tap changer is only for temporary support during the transformer conductor connection. After putting the bell tank, tap changer shall be fixed to the mounting flange of the transformer.

The connection pipes on head flange of Type CMD tap changer have two arrangement models. That is standard and left-right. (Refer details to Appendix 31). For tap changer with current of 1000A or above, only left-right model can be used. For tap changer with current of or less than 600A, either model is applicable and up to the customer's preference.

# 5. Special designs

#### 5.1. Potential connection of the tap winding

For transformers with high voltage rating and big regulation range, during the operation of the change-over selector, the tap winding is disconnected momentarily from the main winding and in a so-called (suspension) status. At that moment, the tap winding takes a new potential which is determined together by the coupling capacitance to ground Ce and coupling capacitance to the adjacent winding Cw. (refer details to Fig.9). Usually this potential is different from the previous potential of the tap winding before the operation. The difference between the two is called bias voltage. This bias voltage turns out to be the recovery voltage on the gap of the change-over selector. When the recovery voltage exceeds a certain critical value, the change-over selector would discharge electricity and produce considerable amount of gas. This could be a serious problem. Therefore, potential connection of the tap winding must be considered when this bias voltage exceeds a certain value, in order to avoid the discharge during the operation of the change-over selector.



#### Fig. 8 Permanent Connection of the Tie-in Resistor Rp



The permissible recovery voltage to type CMD tap changer is 35kV. In case the bias voltage of the change-over selector exceeds this value, a tie-in resistor with fixed value shall be permanently connected into the tap winding (refer to Fig. 8). The mounting location and dimension of tie-in resistor for CMD can be found in Appendix 37-1 and 37-2.

For calculating the change-over selector stress and dimensioning the tie-in resistors, the following details of the transformer specifications required when ordering:

- a) All transformer performance data: rated capacity, rated voltage, regulation range, connection of winding and insulation level, etc.;
- b) Relative arrangement of winding: relative location between tap winding and adjacent winding or winding part;
- c) Operating A.C.voltage across windings or layers of windings adjacent to the tap windings
- d) Capacitance between tap winding and part of adjacent winding(Cw)
- e) Capacitance of the tap winding to ground or grounded adjacent windings (if exist) (Ce)
- f) Voltage stress across half the tap winding at lightning impulse voltage test

g) A.C. voltage across half the tap winding under operation and test conditions.( is normally derived from order specification sheet for tap changer)

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## 5.2. Two phase and single phase of CMD

Type CMD tap changer can be designed as one motor drive unit (or three motor drive unit) driving three single phase tap changers or one two-phase plus one single phase tap changer, for regulation of delta connection or other regulation locations other than neutral point.



Line End of Delta Connection

Regulation at Line End

Middle of Delta Connection

#### Fig. 10 Basic Connections for Delta-Connected Transformer Winding

## 6. Motor drive unit

CMD OLTC may be operated by SHM-III or CMA7 motor drive unit according to the requirement, please refer to table 4 for technical data.

	Motor drive unit	SHI	M-III	CN	1A7	
	Rated power (W)	750	1100	750	1100	
	Rated voltage (V)	380,3	BAC/N	380	/3AC	
Motor	Rated current (A)	2.1	2.8	2.0	2.8	
	Rate frequency(Hz)	50 c	or 60	50 c	or 60	
	Rotate speed (r.p.m.)	14	.00	14	.00	
R	ated torque on drive shaft (Nm)	45	66	18	26	
Revolution of the drive shaft per switching operation		33		33		
Revolution	Revolution of the hand crank per switching operation		33		3	
Runn	ing time per switching operation (S)	5	.6	About 5		
	Max. operation positions	35		107		
Voltage	for control circuit and heater circuit (V)	220	)/AC	220	)/AC	
	Heater power (W)	5	50	5	60	
A.C. vo	bltage test to ground (kV/50Hz, 1min)		2		2	
	Approx. weight (kg)	7	'3	g	0	
	Protective degree	IP	66	IP56		
Ме	chanical endurance (operations)	Not less tha	in 2,000,000	Not less than 800,000		

#### **Table 4 Technical Data of Motor Drive Unit**

Note: Please specify if special voltage required for motor, and control & heater circuit.

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# 7. Operation controllers

## 7.1 HMK8 controller

HMK8 controller is the device for remote control of SHM-III motor drive unit; it realizes OLTC switching operation through SHM-III. HMK8 can display the OLTC switching operation status and tap positions.

HMK8 has BCD code position signal output (contact capacity:AC250V/5A or DC30V/5A) and remote control signal input (non potential contact), it can also communicate with host computer via RS485 interface to realize remote supervising of OLTC position.

HMK8 main technical data is as below, refer to HMK8 manual for more details. Working voltage: 380V, 3AC/N Power frequency: 50Hz/60Hz Maximum operation positions: 35 Environment temperature: -10°C to 40°C Indoor

## 7.2 HMC-3C position indicator

HMC-3C OLTC position indicator is a support fitting for CMA7 and CMA9 motor drive unit, it can be used to indicate the OLTC position, and has the function of " $1 \rightarrow N$ ", "STOP", " $N \rightarrow 1$ " control as well as remote control indicator lamp, its input is decimal code and output is BCD code. Please refer to HMC-3C manual for details.

HMC-3C technical data is as below: Working voltage: 220V AC Power frequency: 50Hz Maximum operation positions: 107 Environment temperature: -10°C to 40°C Indoor

## 7.3 Automatic voltage regulator ET-SZ6 and HMK-2A

Automatic voltage regulator ET-SZ6 and HMK-2A is adopted for OLTC automatic voltage regulation, ET-SZ6 can be used for parallel operation in model of master and slave; please refer to relevant manual for details.

# 8. Accessories

## 8.1. Bevel gearbox

Bevel gearbox is used for the inter-connection of tap changer horizontal shaft and motor drive vertical shaft, in order to transfer the motor drive driving torque to the tap changer. Its overall dimension is shown in Appendix.

## 8.2. Protective relay

Protective relay is the one of protective devices for oil-immersed on-load tap changer, when OLTC interior failure produces gas and oil surge, the protective relay contact acts, and switches on to the tripping circuit of the transformer circuit breaker, the transformer will be cut off at once.

Protective relay is mounted onto the connection pipe between OLTC head and conservator, make sure that protective relay marked with arrowhead side shall be connected to conservator. Huaming provides two types of protective relay which are QJ4G-25 (with 1 pair of trip contact) and QJ6-25 (with 2 pairs of trip contact), please refer to Appendix.

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#### 8.3. Pressure relief device

Pressure relief valve and rupture disc are safety protection devices of oil-immersed on-load tap changer. In case tap changer has an internal failure, which decomposes the oil in the compartment and produces large amount gas, the internal pressure inside the oil compartment will increase dramatically. If this pressure couldn't be released, tap changer will be deformed or even explode. Therefore, pressure relief devices can avoid the upgrade of the failure.

Pressure relief valve is a self-sealing relief valve. It opens the cover in case of over pressure and re-closes after the pressure is released, which can be used repeatedly and minimize the liquid loss during the operation.

The rupture disc is a weak point on the top cover of tap changer. Once the pressure in the oil compartment exceeds the set value, the disc will explode to release the over pressure of the compartment, as a result the oil compartment will be prevented from damage.

Pressure relief valve is a low-energy failure protection device. The rupture disc is a high-energy protection device. Tap changer failure usually tends to be high-energy failure. Hence, pressure relief valve is not recommended for tap changer, or use it as an assistant protection besides the rupture disc. Therefore, pressure relief valve is an optional accessory of tap changer for customer to select when ordering the tap changer.

## 8.4. On-line oil filter plant

On-line oil filter is used to filter the transformer oil inside tap changer in circulation. This device can effectively filter carbon and metallic particles from the oil inside tap changer, and reduce its moisture. As a result, tap changer operation reliability is increased and maintenance interval is extended. For tap changer under frequent operations, such as furnace transformer, rectification transformer etc, the on-line oil filter plant is recommended. Meanwhile, for high rating voltage regulating transformer, on-line oil filter is also recommended. For CMD tap changer with the max. rated current  $I_{um} \ge 1000A$ , on-line oil filter must be used.

## 9. Appendixes



#### Appendix 1. CMDIII-400/600A overall dimensions without change-over selector



Appendix 2. CMDIII-400/600A overall dimensions with reversing switch



## Appendix 3. CMDIII-400/600A overall dimensions with coarse change-over selector



#### Appendix 4. CMDI-400/600A overall dimensions without change-over selector



#### Appendix 5. CMDI-400/600A overall dimensions with reversing switch



#### Appendix 6. CMDI-400/600A overall dimensions with coarse change-over selector

Q Connecting flange for oil return

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#### Appendix 7. CMDIII-1000A overall dimensions without change-over selector

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#### Appendix 8. CMDIII-1000A overall dimensions with reversing switch



#### Appendix 9. CMDIII-1000A overall dimensions with coarse change-over selector

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#### Appendix 10. CMDI-1000A overall dimensions without change-over selector



#### Appendix 11. CMDI-1000A overall dimensions with reversing switch



#### Appendix 12. CMDI-1000A overall dimensions with coarse change-over selector



Appendix 13. CMDI-1600A overall dimensions without change-over selector



#### Appendix 14. CMDI-1600A overall dimensions with reversing switch



#### Appendix 15. CMDI-1600A overall dimensions with coarse change-over selector



#### Appendix 16. CMDI-2400A overall dimensions without change-over selector



#### Appendix 17. CMDI-2400A overall dimensions with reversing switch

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- Q Connecting flange for oil return







#### Appendix 19. CMD tap selector contacts arrangement

## Appendix 20. CMD (10070) operating position table and connection diagram



## Appendix 21. CMD (10090) operating position table and connection diagram



Billorent tenage hamber	÷								
Set position	5								
Tap selector contact position	1	2	3	4	5	6	7	8	9
Display position	1	2	3	4	5	6	7	8	9

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Tap selector contact position	1	2	3	4	5	6	7	8	9	10
Display position	1	2	3	4	5	6	7	8	9	10

### Appendix 23. CMD (10051W) operating position table and connection diagram





					_	
Display position	1		2	3	4	5
Tap selector contact position	1		2	к	2	3
Change-over selector		-	K+	4	Ξĸ	
Set position	3					
Different voltage number	5					
Operation position number	5					







	_		-			-	
Display position	1	2	3	4	5	6	7
Tap selector contact position	1	2	3	к	2	3	4
Change-over selector	-	K+.		 		≡κ	-
Set position	4						
Different voltage number	7						
Operation position number	7						





Please connect terminal 1 and "-", 5 and "+", 2 and 2, 3 and 3, 4 and 4 in the same phase.

					-				
Display position	1	2	3	4	5	6	7	8	9
Tap selector contact position	1	2	3	4	к	2	3	4	5
Change-over selector	-	KŦ.					<u></u> К,		
Set position	5								
Different voltage number	9								
Operation position number	9								





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## Appendix 27. CMD (10191W) operating position table and connection diagram







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## Appendix 29. CMD (10193G) operating position table and connection diagram



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Appendix 31. CMD bell-type head flange, overall dimensions



Appendix 32. CMD bell-type head flange with pressure relief valve overall dimensions







### Appendix 34. Transformer mounting flange for CMD overall dimensions







Appendix 36. Bell type structure lifting plate dimensions





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## Appendix 37-1. CMD OLTC mounted with tie-in-resistor on cylinder overall dimensions















## Appendix 39. Bevel gearbox dimension, applicable for MDU SHM-III & CMA7



## Appendix 40. Operation key for oil discharge inside tap change oil compartment





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#### Appendix 41. Schematic drawing for connecting of CMD OLTC and MDU





# Appendix 42. Schematic drawing for 3 units of single phase CMD connection arrangement

Unit: mm

Unit: mm

Appendix 43. Protective relay overall dimension

Type QJ6-25 protective relay

Type QJ4G-25 protective relay





ØD4

ØD3

 $4 \times 00d1$ 

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H3 H1



Remark	With one pair of trip signal	With two pairs of trip signals	
L2	200	200	
L	208	208	
H2	133	153	
H	195	215	
d1	14	14	
D4	115	115	
D3	85	85	
D2	65	65	
5	35	35	
۵	25	25	
Model	QJ4G-25	QJ6-25	

TYPE CMD OIL-IMMERSED ON-LOAD TAP CHANGER TECHNICAL DATA

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